



Geon™ Vinyl Flexible R323AE

Polyvinyl Chloride Elastomer

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• Biocide		
Features	• Good Adhesion		
Uses	• Construction Applications		
Forms	• Pellets		
Processing Method	• Coextrusion	• Extrusion	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.28	1.28	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Break)	2400 psi	16.5 MPa	ASTM D638
Tensile Elongation ² (Break)	400 %	400 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	69	69	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-56.0 °F	-48.9 °C	ASTM D746

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	370 to 390 °F	188 to 199 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	340 to 360 °F	171 to 182 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type IV, 20 in/min (510 mm/min)